

S109

DART AEROSPACE LTD	Work Order:	22482
Description: Bearing	Part Number:	D3284-009
Drawing: D3284 Rev. A	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KA	05.02.18	4
2	PG	Issue P/O: <u>1007591</u> to Eagle Copters Order P/N: 47-140-252-5 <b>Certificate of Conformity is required</b>	KL	05.02.18	4
3	RG	Receive and Inspect for transit damage <b>Ensure the Certificate of Conformity is attached</b>	CL	05.02.21	4
4	ST	Identify and Stock	CL	05.02.21	4
5	AC	Cost / part: <u>83.86</u>	SUR	05.02.22	4
6	DC	Close W/O <u>83.86</u> Inspect Level 21	KA	05.02.23	4

Rev	Date	Change	Revised By	Approved
A	04.05.13	New Issue	KJ/DS	KA

RELEASED  
04.05.15 - H

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

**RELEASED**  
04.05.17

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

VIA FAX ORDER

NO. Z2482

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 18, 2005  
10:17 am

Work Order No	:	0022482	Department Code:		
Project Name	:	D3284-009	Burden Flags	:	NNNNNNN
Project For	:	WK509	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3284-009	Invoice Number	:	
Description	:	Bearing	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	4	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	02-18-05	Est Margin	:	0.000%
Est Finish Date	:	02-24-05	Actual Margin	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:		\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00

**Eagle Copters Maintenance Ltd**  
823 McTavish Road, NE Calgary, Alberta T2E 7G9  
D.O.T Approval No. 6-81

**PART #: 047-140-252-005**

**DESCRIPTION: BEARING, ROD END**  
Manufacturer: Bell Helicopter (Manufacturer)

**Lot #: LT-026142**



**Bin #:** 521

**Due Date:**

**Received:** 10/13/2004

**Serial #:**

**Condition:**

Inspected

Overhaul

Tested

Removal

Repair

Modification

Cycles \_\_\_\_\_ Hours \_\_\_\_\_

Total Time: \_\_\_\_\_

TSO: \_\_\_\_\_

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

10/13/2004

LIC No./Stamp

Inspector

Eagle  
6-81 39

**Maintenance Release**